Carver Hot Press Model 3721

Asset No: 9100003972/9300000277

Categorized: General

In-Charge: Leong Kwok Phui

Remarks: Booking System

PI: Nil

RA Register: P006
Standard Operating Procedure (S.O.P.)

Hot Press Model 3721

1. Turn on the power from isolator.
2. Close the knob of the hydraulic set by turning clockwise.
3. Ram bottom platen up till it contact top platen.

From Platen 1 & 2 controller,
4. Depress and hold READ SET pt Button. Turn SET POINT dial to required temperature.
5. Depress PREHEAT button to heat up.
6. LOAD light button will light up, signaling platen heating up in process.
7. Depress STOP button when operation is over.
8. Lower the bottom platen by turning the knob ½ turn anti-clockwise.
9. Turn the knob fully clockwise.

COOLING FUNCTIONS:
1. If cooling is required, turn on water valve, then depress START button.
2. No need to depress AIR PURGE button.

Hot Press Model 2518

1. Repeat steps 1 - 4 of Model 3721.
2. “On” toggle switch for both platens to heat up.
3. “Off” toggle switch for both platens when operation is completed.
4. Repeat steps 8 - 9 of Model 3721.
5. Cooling function is activated only when water valve is turned on.

Cleaning up

◆ Off all main electrical supply.
◆ Remember to close the knob (clockwise direction) of hydraulic set fully.
◆ Turn off main water valve to equipment.
◆ Clean the equipment of particles and oil.

If in DOUBT, pls ask!